

## **INSTRUCTION MANUAL**

For

## **MODEL AL510**

## **UNIVERSAL INDICATOR DISPLAY**



# WARRANTY

# TO THE CUSTOMER

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4.1 MAIN DISPLAY OPERATION

# **SECTION I**

### 1.1 OVERVIEW

The AL510 Universal Indicator provides the user with a multi-instrument display combining a bright, high contrast TFT LCD touch screen display with a programmable data processing unit. The AL510 allows the user to program four display pages (in a laboratory environment before actual flight) for instrument type, measurement ranges, and descriptors . The AL510 can be fitted to standard 3" diameter instrument holes or mounts. The user then selects the current instrument to be displayed, and at any time, can elect to change to any of the other displays in memory. The displays can be independently driven by any of the four analog (0-5V) inputs. The data is displayed as either a 'sweep' or a single pointer along with a digital readout. The AL510 also provides Max and Max/Min hold functions and programmable arch band colors (green, yellow, or red for example). After one series of flight tests are completed, the display can be reprogrammed to support the next set of tests. This eliminates the need to buy unique, specialized displays on a per mission basis.

### **1.2 SPECIFICATIONS**

#### **MECHANICAL**

- Oplindrical body with maximum diameter of 3"
- Maximum depth of 6" behind panel, not including electrical connector
- Front mount capability with 3 each 6-32 screws on a square, 2.5" spacing
- ♦ Front bezel maximum of 0.5" depth, 3.5" across
- ♦ Weighs less than 5 pounds

#### **ENVIRONMENTAL**

- ♦ Temperature: -30°C to 70°C operating
- ♦ Humidity: 95% non-condensing
- ♦ Altitude: 0 to 70,000 feet
- ◊ Orientation: Unit is capable of operating when <sup>◊</sup> mounted in any orientation

#### ELECTRICAL

- ♦ Input Power: +18VDC to 36VDC, 300mA
- ◊ Power Consumption: 12 watts maximum
- Power Interruption: Resumes operation within 15 seconds of reapplication of power
- ♦ Connector: Mil-C-38999

#### **DISPLAY CHARACTERISTICS**

- ♦ Input: Analog DC Voltage 0 to +5VDC
- Discrete Control: At least four setup configurations (pages) via hand selection on front panel
- ♦ Update Rate: ≥ 30 frames per second
- ◊ Sunlight Readable
- Resolution: 240 x 160 pixels
- Number of Colors: 8 colors per display page are selected from a palette of 256K color combinations

#### **1.3 TECHNICAL OVERVIEW**

Figure 1 presents the Functional Block Diagram for the AL510 Display unit while Figure 2 provides additional detail of the FPGA functions.

Aircraft power is conditioned by an isolated, floating DC-DC converter which provides the voltages required given an input range of 18 to 36 VDC. The display's circuitry is isolated from the metal enclosure to eliminate ground loops.

This application specific design combines an 8-bit Microprocessor Unit (MPU) with a high performance Field Programmable Gate Array (FPGA) to create user defined displays of analog data on a 3" diameter LCD color display in formats approximating circular gauges found in aircraft control panels. Using the Ethernet remote control, the user pre-defines a set of 4 displays. The type, operation, and graphic parameters are stored in the EEROM. In normal operation, the Ethernet interface will not be connected. On power up, the MPU will read the data from the EEROM, process this information into display background and foreground shapes, then store the pixel-by-pixel representations into the video memory.



AL510 Functional Block Diagram

Figure 1

The FPGA's primary task is to constantly read the video memory contents and provide the RGB data along with the raster scan timing to the LCD Display. As a secondary task, the FPGA provides a shared access to the video memory for the MPU. In order to provide rapid display updates, the MPU does not need to erase or redraw each of the pixels involved with the individual display items. Instead, each "Graphic Item" (GI) is represented in the video memory as a list of x-y coordinates. In real-time, the MPU need only set or reset one control byte for the entire GI.

The MPU also contains a multiplexed analog to digital converter (ADC) which supports both the analog input signal acquisition and reading of the LCD's touch screen. The 0 to +5 VDC signal inputs are conditioned to match the ADC's input range and provide over voltage protection. Every 1 millisecond, the selected input channel is sampled and converted to a 10 bit binary number. This value is averaged per user setup to provide filtering and prevent 'chatter' of the display. The MPU then scales the derived value (per user selected Min/Max display range) and issues the appropriate GI On/Off command bytes to the FPGA. Thus, the display needle or arc follows the analog input voltage. Note that this entire procedure occurs at the 1 millisecond 'heart beat' rate, even though the LCD display raster scan can only update 30 times a second. This is important so that the MIN/MAX capture function will not miss values.

The MPU also provides two digital to analog converters which it uses to 'scan' the Touch Screen (TS) interface. The TS is a resistive, x-y type of interface. The MPU firmware scans the TS to detect when the user is touching





Figure 2

# **SECTION II**

#### 2.1 UNIT INSTALLATION

The AL510 is designed to fit into a standard 3" round instrument opening with the use of a custom mating bracket. A customer provided mating bracket is required to adapt the three mounting holes provided on the AL510 to standard 3 inch instrument mounting holes.



Figure 3

Electrically all I/O is via a 22 pin MIL-C-38999 Series III connector part number D38999/20WC35PN. The connector pin out is listed below:

I/O connector Pin Number	Location on PC board	Function
1	E1	POWER +
2	E2	CHASSIS GND
3	E3	POWER -
4	E4	ANA_CHAN_1
5	E5	GND
6	E6	ANA_CHAN_2
7	E7	GND
8	E8	ANA_CHAN_3
9	E9	GND
10	E10	ANA_CHAN_4
11	E11	GND
12	E12	PROG_EN_1
13	E13	PROG_EN_2
14	E14	GND
15	E15	ETXN
16	E16	ETXP
17	E17	ERXN
18	E18	ERXP
19	E19	TTL_CLK_INPUT
20	E20	TTL_DATA_INPUT
21	Unused	Unused
22	Unused	Unused

# **SECTION III**

#### 3.1 CONNECTING TO THE AL510

The AL510 is programmable via 10Mbps Ethernet. The AL510 is set to a fixed IP address of 192.15.0.170 and is listening for client connections on port 1501. To put the AL510 in the programming mode, pins 12 and 13 on the rear panel connector must be shorted together.

#### 3.2 AL510 INSTRUCTION SET

Communication with the AL510 can be accomplished by way of a command line interface, user generated program, or with Apogee Labs' APEX software package. The commands used by the remote control interface are simple ASCII sequences. Commands are not case sensitive and are terminated by a carriage return character.

This Table details the instruction set used for programming the AL510. These instructions can be accessed when connected to the AL510 by issuing the "help" command at any time.

INSTRUC- TION	TYPE	ACTION	RANGE	DESCRIPTION
FIRMWARE U1	String	Read Only	N/A	Returns the firmware version code
SOFTWARE U5	STR	Read Only	N/A	Returns the Software version code
ORIENT	Text	Read Write	BOTTOM, TOP, LEFT, RIGHT	Defines the location of the opening in the Display Arch
TRACKING	Text	Read Write	NONE, MAX ONLY, FROM RST, FROM MID	Defines how the Arch bands function: None – Arch bands are static on the display Max only – Arch bands are draw from the current value to the Max value received
PEAK RESET	Decimal	Read Write	00, 99	Defines when the Arch bands are up- dated and redrawn. 0 – Disables reset 1 to 98 – seconds until arch bands are redrawn 99 – Manual front panel rest
DECIMALS	Decimal	Read Write	0, 3	Defines the number of decimal places used to display values
SIGN	Text	Read Write	NONE, ON	When set to "ON" Values are displayed with "+" or "-" indicators

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LOW VALUE	Decimal	Read Write	-999, 999	Sets the starting value of the display
HIGH VALUE	Decimal	Read Write	-999, 999	Sets the end value of the display
INTERVAL	Decimal	Read Write	001, 512	Sets the interval between Tick marks with numerical values
TICK MARKS:	Decimal	Read Write	000, 999	Set the interval between tick marks with- out numerical values
INPUT SEL	Decimal	Read Write	1, 4	Selects the input channel to be used.
AVERAGE	Decimal	Read Write	000, 100	Sets the numbers of measurements to be average prior to updating the display
INDICATOR	Text	Read Write	ARC, POINTER	Selects the indicator type.
				Arch type fills in the area from the start of the arch to the current value.
UNITS	String	Read Write	0,8	User settable eight character string displayed above the current value field
MNEMONIC	String	Read Write	0,8	User settable eight character string displayed below the current value field
STARTn	Decimal	Read Write	00, 99	Sets the start point of Arch band 1. The
n=1,2,3,4,5,6				value is set in percent of the Display arch to start from. Setting this value to 50 would start the arch at the middle of the display arch.
COLORn	Text	Read Write	DK_BLU, GREEN,	Sets the color to be used for the selected
n=1,2,3,4,5,6			LOW,GREY, RED, WHITE	arcn.
PROGRAM	Text	Read Write	EDIT, RECALL, COMMIT	This sets the programming mode. De- fault mode is Edit when the program- ming pins are jumpered together.
				Commit is used to move the temporary working memory into nonvolatile memory.
				Recall moves the nonvolatile memory into the temporary working memory.
COPY CHNL	Text	Read Write	1, 2, 3, 4	Copy the settings from another channel into the current channel. Note: the infor- mation copied needs to be committed nonvolatile memory
FACTORY SET	Text	Read Write	OFF, SET	Resets the displays to factory default settings. Note: After being reset the touch screen needs to be recalibrated
TS VALUES	Decimal	Read Write	00000, 65535	Displays the current value of the touch screen. This is used to calibrate the touch screen.

# **SECTION III**

#### 3.3 REMOTE CONTROL COMMAND RESPONSE

All commands are terminated with a carriage return. A response will always occur when a command is issued. The response of a properly formatted command will end with a ">" and when an invalid instruction is issued, the response is a question mark "?". A valid response is prefaced with the value "set" or "read". i.e. The command "set color5=Green" results in the flowing response:

COLOR5: GREEN

>

#### 3.4 HELP COMMAND

After issuing the SLOT=n command to address the module, issuing the HELP command results in the listing shown in Table 8. This is a list of all instructions and their character that are associated with the BERT1 module. Each item in the list reveals an instruction and the characteristics of its associated information. The syntax of the listings is:<instruction>, <value type>, <action>, <value>, ... <value>. From this information, the user is able to determine the type of parameter and the range of values that are assignable to each instruction. The definition of each field in the HELP instruction listing is:

<instruction>: The name of the instruction, such as Color5 delimited by a colon

- <value type>, Defines the type of information associated with the instruction, such as DEC for decimal number, TXT for fixed text value, and STR for non fixed text values.
- <action>, Identifies the instruction as being capable of read-only (RO) or read / write (RW).

<value>, The "value(s)" are a list or range of entries that are acceptable to the instruction. In the case of the TS VALUES: DEC, RW, ,00000, 65535 equates to a acceptable value range of between 0 and 65535 decimal.

#### 3.5 SET COMMAND

To write a value into a parameter register, the instruction is preceded by the SET command followed by a space. For example, to change the color of Arch1 of the display, the instruction takes the form: SET COLOR1=RED <CR>. Where: "SET" specifies a write operation, "BIT RATE" is the instruction that is to be changed, "=" is the delimiter between the instruction name and the value, "RED" is the text value to be written, <CR> symbolizes the carriage return terminator. Upon successfully executing the command, the unit echoes the result in the form: COLOR1:RED > where ">" is the system command line cursor.

#### 3.6 READ COMMAND

Interrogating a parameter is accomplished using the READ command. The format of a READ is: READ <instruction> <CR>. If the command is successful, the parameter name and its value are returned followed by a carriage return and the ">" symbol.

#### 3.7 SYSTEM LEVEL COMMANDS

Some commands stand-alone. These are listed in the table below and are accessed via the "Commands" instruction.

INSTRUCTION	MEANING
SLOT	Lists the current slot in use.
List Slots	List the slots available in the unit. This is fixed in the AL510 and returns the following values. SLOTS 01 - CHANNEL1, AL510, 1.0 02 - CHANNEL2, AL510, 1.0 03 - CHANNEL3, AL510, 1.0 04 - CHANNEL4, AL510, 1.0
SLOT=n	Selects the slot location to be accessed
READ aaa	Is the read command
SET aaa=xx	Is the write command
FPUpdate	Refreshes the display using currnet values. Note: the Programm=Commit commands must be issued prior to changing the slot in order to save the settings.
Quit Exit	Closes the Socket connection. Note: "Quit" or "Exit" can be used to close the connection.

#### 3.8 APEX PROGRAMMING

Programming of the unit is simplified through the use of the Apogee Labs' APEX remote control software. When using the APEX software, the user only needs to connect to the unit from a computer on the 192.15.0.XX network to begin configuring displays.

1) After starting the APEX software, select "Setup" > Add Node



2) Select AL510 from the pull down menu

Untitled	APEX - Untitled
Help	File Setup Help
Welcome to APEX Select a Node to alter Select a Node to alter A 1/277 A 1/2777 A 1/27777 A 1/27777 A 1/2777 A 1/2777 A 1/27777 A 1/277777 A 1/277777 A 1/2777777777777777777777777777777777777	Welcome to APEX

3) Enter the IP address 192.15.0.170 and select the "Connect" button. If the network is configured correctly, the status will show "connected". (Note: The program pins on the rear panel connector must be shorted together in order to connect to the unit)

APEX - Untitled <modified></modified>		
File Setup Help		
AL510	AL510 Configuration	
IP Address:	AL510 192.15,0.170	
Port Number	: 1501 Connection Mode: MANUAL	
Status:	DISCONNECTED Connect	
	Slot Configuration Slot 1: EMPTY V Slot 2: MPTY V Get Slot Configuration Fields	

4) Select "Get Slot Configuration" to populate the node with the four displays. Each display is fixed to a slot location. (i.e: Slot 1 = Channel 1 (First Display))

APEX - Untitled <modified></modified>		- 0	X
File Setup Help			
AL510     GRANNEL11.0     GRANNEL210     GRANNEL31.0     GRANNEL31.0     GRANNEL41.0	Description:	AL510 Configuration	
	IP Address: Port Number:	Log 16 0 170 Connection Mode: MANUAL	
	Status:	[CONNECTED Disconnect	
		Slot Configuration         slot 2:         slot 3:         slot 3:	
		Get Slot Configuration Edit	

5) Once the unit has self configured, select the channel that you want to configure.

APEX - Untitled <modified></modified>			_ 7 🛛
File Setup Help			
AL510 SIS CHANNEL1 1.0 SIS CHANNEL1 1.0 SIS CHANNEL2 1.0 SIS CHANNEL3 1.0 SIS CHANNEL3 1.0 SIS CHANNEL4 1.0	AL510 Config	guration	
	PACHUE ALSIU PAddress: 102150170 Port Number: 1001 Status: CONNECTED	Connection Mode: MANUAL   Disconnect	
	Slot Configuration Slot 1: Configuration Slot 2: Configuration	Slot 3: [21030012.5 1.0] ~ Slot 4: [2103001.1 1.0] ~ Edit	

6) APEX will then read the configuration from the channel selected. On subsequent connections, the software will load the last configuration used and will prompt the user to load the configuration.

APEX - 510test1.apx		_ 🗆 🛛
File Setup Help		
File Setup Help	Channel 1 Indicator Configuration         INPUT SETUP         Input Select: <ul> <li>Averaging Rate:</li> <li>ms</li> </ul> MEASUREMENT INDICATOR       Decimal Places:       2         High Value:       0       Interval:       10       Decimal Places:       2         High Value:       500       Tick Marks:       5       Signed:       NONE         DISPLAY LAYOUT         Mnemonic:       CHANINEL1       Indicator Type:       POINTER       Tracking:       NONE         UNITS:       X100 DE6       Orientation:       BOTTOM       Peak Reset:       99         MIN / MAX INDICATORS       Arc 1 Startig:       1       % Arc 4 Color;       ELUE         Arc 2 Startig:       15       % Arc 2 Color;       K, BLU       Arc 5 Startig:       60       % Arc 5 Color;       GREY	
	Arc 3 Start@: 30 % Arc 3 Color: GREEN 🔻 Arc 6 Start@: 75 % Arc 6 Color: RED	-
	PROGRAMMING	_
	Commit Redraw Recall	
	Copy Channel 2 Copy Channel 3 Copy Channel 4	
	ABOUT	
	Version Information	

At this point the user can modify the configuration. In order to view the effects of the changes, the user would select the "Redraw" button. This button will cause the display to refresh with the new settings. When satisfied with the display configuration, the user needs to select the "Commit" to commit the values to non-volatile memory. If the user wants to revert to the initial settings, the "Recall" button may be selected, or simply move to another channel without hitting the commit button.

After changing channels, using the recall button, or the commit button it is recommended the user select the "Redraw" button to ensure the current display is visible.

All value settings are on a per channel basis and fully independent of the other channel(s) configurations. (i.e. Display channels can all be set to use the same or different input channels.)

Use of the front panel touch screen while in the program mode could result in dropped socket connections and should be avoided. Should this occur, it is recommended that the AL510 be rebooted in order to regain socket connections and maintain display configuration.

# **SECTION IV**

#### 4.1 MAIN DISPLAY OPERATION

The AL510 will boot to the Channel 1 display when power is applied. At this point, the unit is fully functional. The only user configuration allowed when in the operational mode is via the front panel touch screen. The touch screen is divided evenly into four buttons. They are fixed in location and function. See Figure 4 below. The four buttons on the main displays are: Brite, Dim, RST Peak and CHN.



Brite causes the display to get progressively brighter. After maximum brightness, the unit will rollover to minimum brightness.

Dim causes the display to get progressively dimmer. After minimum brightness, the unit will rollover to maximum brightness.

RST Peak depends on the tracking and peak rest configuration and will manually reset the maximum values color bands.

CHN takes the user to the Display Channel selection page.

Figure 4

The Channel selection page (Figure 5) is divided into four sections and pressing anywhere in the requested channel descriptor for approximately one second will display the indicator configured for that channel.

CHNL 1	CHNL 2
X100 DEG	X100 DEG
CHANNEL1	EGT TEMP
Vin 1	Vin 1
CHNL 3	CHNL 4
CHNL 3 X100 DEG	CHNL 4 X100 DEG
CHNL 3 X100 deg Channel3	CHNL 4 X100 DEG Channel4

Figure 5